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(54) **METHODE DE PREPARATION DE POLYPEPTIDES,
PROTEINES OU PEPTIDES HYDROPHOBES**
(54) **PROCESS FOR PRODUCING HYDROPHOBIC POLYPEPTIDES,
PROTEINS OR PEPTIDES**

(57) The invention provides methods suitable for production and purification of hydrophobic polypeptides, proteins or peptides. The invention further provides fusion proteins useful for the production and purification of said hydrophobic polypeptides, proteins or peptides. Furthermore, the invention provides homogeneous monomeric b-amyloid peptide and tests for screening amyloid toxicity-inhibiting drugs using said monomeric b-amyloid peptide.

2125467

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Abstract

The invention provides methods suitable for production and purification of hydrophobic polypeptides, proteins or peptides. The invention further provides fusion proteins useful for the production and purification of said
10 hydrophobic polypeptides, proteins or peptides. Furthermore, the invention provides homogeneous monomeric b-amyloid peptide and tests for screening amyloid toxicity-inhibiting drugs using said monomeric b-amyloid peptide.

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Process for producing hydrophobic polypeptides, proteins or peptides

10 The possibilities of preparing hybrid genes by gene technology open up new routes for the working-up of recombinant proteins. By linking the coding gene sequence of a desired protein with the coding gene sequence of a protein fragment having a high affinity for a ligand (affinity peptide) it is possible to purify desired recombinant proteins in the form of fusion proteins in one step using the affinity peptide. By site-directed
15 mutagenesis it is also possible to introduce specific chemical or enzymatic cleavage sites at the point of linkage of the affinity peptide and the desired recombinant protein, so that after the purification of the fusion protein by means of a suitable affinity resin the desired recombinant protein can be recovered by chemical or enzymatic cleavage.

20

However, recovering of the desired recombinant protein may turn out to be extremely difficult when the desired recombinant protein also contains such chemical or enzymatic cleavage sites in its amino acid sequence. In such cases, the desired recombinant protein ends up being rapidly
25 degraded.

25

In order to inhibit this degradation, the present invention provides fusion proteins and processes which allow the selective cleavage at a specific chemical or enzymatic cleavage site without affecting the desired
30 recombinant protein. The methods of the present invention are specifically applicable for production of hydrophobic polypeptides, proteins or peptides.

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In more detail, the present invention is concerned with fusion proteins of
35 the formula:

35

A - B - C

2125467

wherein A is a bulky hydrophilic peptide, B is a selective cleavage site, and C is a desired hydrophobic polypeptide, protein or peptide.

5 The term "bulky hydrophilic peptide" which is used in connection with the fusion proteins in accordance with the invention relates to hydrophilic peptides which are characterized by their size and the content of hydrophilic amino acids giving rise to a well structured domain.

10 The bulky hydrophilic peptide A of the fusion proteins in accordance with the invention serves a dual function: a) to facilitate high expression of the fusion proteins and b) to expose the cleavage site C to the mobile phase on a hydrophobic matrix column. Preferred bulky hydrophilic peptides of the fusion proteins in accordance with the invention are those with the peptide sequence of the formula

15



wherein x is 10 - 40 and 19 being most preferred.

20 As selective cleavage sites there come into consideration chemical or enzymatic cleavage sites. As suitable selective enzymatic cleavage sites there come into consideration the amino acid sequences $-(Asp)_n-Lys-$, wherein n signifies 2, 3 or 4, or $-Ile-Glu-Gly-Arg-$ which can be specifically recognized by the proteases enterokinase and coagulation factor X_a ,
25 respectively, an arginine residue or a lysine residue cleaved by trypsin, a lysine residue cleaved by lysyl endopeptidase or a glutamine residue cleaved by V8 protease. As suitable selective chemical cleavage sites there come into consideration tryptophan residues cleaved by 3-bromo-3-methyl-2- (2-nitrophenylmercapto)-3H-indole, cystein residues cleaved by
30 2-nitroso-5-thiocyano benzoic acid, the amino acid dipeptides Asp-Pro or Asn-Gly which can be cleaved by acid and hydroxylamine, respectively, and preferably, a methionine residue which is specifically cleaved by cyanogen bromide (CNBr).

35 The term "hydrophobic polypeptide, protein or peptide" which is used in connection with the fusion proteins in accordance with the invention relates to hydrophobic polypeptides, proteins or peptides which elute from reversed phase HPLC columns at concentrations between 30 and 60%,

2125467

preferably around 40% of organic solvents in aqueous buffer, e.g. at a concentration of higher than 40% ethanol in aqueous buffer.

- 5 As hydrophobic polypeptides, proteins or peptides there come into consideration, for example, surface antigens, lymphokine receptors, HIV-1 and HIV-2 envelope and structure proteins, hepatitis C envelope and structure proteins or any peptide with membrane anchor sequences. Preferred hydrophobic polypeptides, proteins or peptides are b-amyloid peptide (bA4-amyloid) having the sequence :

10

1 42
DAEFRHDSGYEVHHQKLVFFAEDVGSNKGAIIGLMVGGVVIA (Seq ID

No:1)

- 15 point mutations of bA4-peptide having at position 35 a leucine (Seq ID No:3), serine (Seq ID No:4), glutamine (Seq ID No:5) or glutamic acid (Seq ID No:6) residue instead of a methionine or methionine sulfoxide residue and HIV-1 envelope peptide having the sequence:

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1 35
RILAVERYLKDQQLLGIWGC SGKLICTTAVPWNAS (Seq ID No:11)

- 25 The bulky hydrophilic peptides and the selective cleavage sites of the fusion proteins in accordance with the invention can be linked either to the amino terminal amino acid or to the carboxy terminal amino acid of the hydrophobic polypeptide, protein or peptide.

- 30 The fusion proteins in accordance with the present invention can optionally contain specific sequences that preferably bind to an affinity carrier material. Examples of such sequences are sequences containing at least two adjacent histidine residues (see in this respect European Patent Application Publication No. 282 042). Such sequences bind selectively to nitrilotriacetic acid nickel chelate resins (Hochuli and Döbeli, Biol.Chem. Hoppe-Seyler 368, 748 (1987); European Patent No. 253 303). Fusion
35 proteins of the present invention which contain such a specific sequence can, therefore, be separated selectively from the remaining polypeptides. The specific sequence can be linked either to the amino acid sequence of the bulky hydrophilic peptide or the amino acid sequence of the hydrophobic polypeptide, protein or peptide.

2125467

5 The present invention is also concerned with genes which code for these fusion proteins, expression vectors which contain these genes, microorganisms transformed with these expression vectors as well as a process for the preparation of said genes, expression vectors and transformed microorganisms.

10 The preparation of the fusion proteins in accordance with the invention can be effected according to methods of recombinant DNA technology which are described in the literature. Preferably, a nucleotide sequence coding for the desired hydrophobic polypeptide, protein or peptide is firstly synthesized and this is then linked with a nucleotide sequence coding for the bulky hydrophilic peptide and the selective cleavage site.

15 The incorporation of the thus-obtained hybrid gene in expression vectors is also effected in a manner known per se. In this context reference can be made to the textbooks of Maniatis et al. ("Molecular Cloning", Cold Spring Harbor Laboratory, 1982) and Sambrook et al. ("Molecular Cloning-A Laboratory Manual", 2nd. ed., Cold Spring Harbor Laboratory, 1989).

20 The methods for the expression of the fusion proteins in accordance with the invention are also known per se and are described in detail in the aforementioned textbooks. They embrace the following procedures:

- 25 a) Transformation of a suitable host organism, advantageously E.coli, with an expression vector in which an aforementioned hybrid gene is operatively bonded to an expression control sequence;
- 30 b) cultivation of the thus-obtained host organism under suitable growth conditions; and
- c) extraction and isolation of the desired fusion protein from the host organism.

35 As host organisms there come into consideration gram-negative and gram-positive bacteria, for example E.coli and B.subtilis strains. E.coli strain M15 is an especially preferred host organism of the present invention. Apart from the above-mentioned E.coli strain there can, however, also be

used other generally accessible E. coli strains, for example E. coli 294 (ATCC No. 3144), E.coli RR1 (ATCC No. 31343) and E. coli W3110 (ATCC No. 27325).

- 5 The fusion proteins in accordance with the present invention allow the selective cleavage at a specific chemical or enzymatic cleavage site without affecting the desired hydrophobic polypeptide, protein or peptide. Diffusion of the desired hydrophobic polypeptide, protein or peptide into the solid phase of a hydrophobic matrix column enables to orient the
- 10 fusion proteins in accordance with the present invention so as to hide the desired hydrophobic polypeptide, protein or peptide. The bulky hydrophilic peptide on the other hand exposes the selective cleavage site to the mobile aqueous phase. This allows one to remove the bulky hydrophilic peptide by selective cleavage leaving only the desired
- 15 hydrophobic polypeptide, protein or peptide bound to the column. The desired hydrophobic polypeptide, protein or peptide can then be eluted by addition of organic solvents.

Hence, the present invention also provides a process allowing the

20 production and purification of a desired hydrophobic polypeptide protein or peptide, which process comprises the steps of :

- a) passing an aqueous solution containing a fusion protein in accordance with the present invention through a hydrophobic
- 25 matrix column,
- b) flushing the column with a solution containing a cleavage reagent or an enzyme, and
- 30 c) removing the resulting desired hydrophobic polypeptide, protein or peptide with an aqueous water miscible solvent.

As hydrophobic matrix columns there come into consideration cyanopropyl, cyclohexyl, phenyl, octyl or octadecyl group bonded silica

35 matrix columns. In the preferred practice of the invention RP - 18 (octadecyl bound silica microparticle column) under reversed phase high performance liquid chromatography (HPLC) conditions is used.

2125467

- Prior to the loading with the fusion protein in accordance with the invention, the hydrophobic matrix column is conveniently equilibrated with an aqueous buffer. The equilibration buffer can contain a denaturing agent or a chaotropic agent, for example guanidine-HCL, urea or a detergent, e.g. Triton. The addition of such a denaturing agent, chaotropic agent or detergent permits problem-free operations even with fusion proteins in accordance with the invention which are extremely difficult to solublize in aqueous solution.
- 5
- 10 The fusion protein in accordance with the present invention is applied onto the hydrophobic matrix column in aqueous buffer which can also contain a denaturing agent or a detergent, for example guanidine-HCL, urea or Triton.
- 15 Cleavage is performed by flushing the column with an aqueous buffer containing a cleavage reagent or an enzyme. The optimal buffer composition depends on the cleavage reagent or enzyme used and is conveniently determined on a case-by-case basis.
- 20 The elution of the desired hydrophobic polypeptides, proteins or peptides can be carried out using a gradient of an aqueous water miscible solvent. Suitable water miscible solvents for this purpose include alkanols such as n-propanol, 2-propanol, ethanol, methanol, tert- butanol or cyclic ethers such as dioxane. The optimal elution conditions depend on the desired
- 25 hydrophobic polypeptide, protein or peptide to be purified, the hydrophobic matrix, the column dimensions etc. and are conveniently determined on a case-by-case basis.
- The aforementioned process allowing the production and purification of a
- 30 desired hydrophobic polypeptide protein or peptide can also be carried out batch-wise. The fusion protein in accordance with the present invention is then absorbed to a hydrophobic matrix in aqueous buffer. Cleavage is performed by incubating the hydrophobic matrix with an aqueous buffer containing the cleavage reagent or the enzyme. The desired hydrophobic
- 35 polypeptide can be obtained by incubating the hydrophobic matrix with the aqueous water miscible solvent after removal of the cleavage reagent or enzyme and the bulky hydrophilic peptides.

In a preferred specific embodiment of the present invention, the novel process allowing production and purification of a desired hydrophobic polypeptide, protein or peptide is employed to purify b-amyloid peptides in monomeric form to homogeneity.

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The specific process for producing a monomeric b-amyloid peptide as homogeneous peptide comprises the following steps in combination:

- 10 a) passing an aqueous solution containing a fusion protein in accordance with the present invention, wherein the desired hydrophobic peptide is the b-amyloid peptide, through a hydrophobic matrix column,
- 15 b) flushing the column with a solution containing a cleavage reagent or an enzyme,
- c) obtaining monomeric b-amyloid peptide by elution with an aqueous water miscible solvent,
- 20 d) diluting the monomeric b-amyloid peptide with distilled water followed by lyophilization, and
- e) optionally, if desired, purifying the monomeric b-amyloid peptide after lyophilization to achieve ultimate homogeneity.

25

In performing the specific process for producing monomeric b-amyloid peptide as homogeneous peptide the solution containing the fusion protein, wherein the desired hydrophobic peptide is a b-amyloid peptide, preferably in aqueous buffer containing a denaturing agent, e.g. 30 guanidine-HCl or urea, is passed through the hydrophobic matrix column. In the preferred practice RP-18 (octadecyl bound silica micro- particle column) under reversed phase high performance liquid chromatography (HPLC) conditions is used. Further suitable columns for this purpose include cyanopropyl, cyclohexyl, phenyl or octyl-columns (Bead size = 5- 35 30 mm). These columns are article of commerce, available from Vydac or Macherey-Nagel under the trademarks Vydac' or Nucleosil. Cleavage is performed by flushing the column with an aqueous buffer containing a cleavage reagent or an enzyme. In the preferred practice cleavage is performed by flushing the column with cyanogen bromide in an aqueous

2125467

buffered water miscible solvent. The elution of the monomeric b-amyloid peptide is carried out using a gradient of an aqueous water miscible solvent, preferably an ethanol gradient. The monomeric b-amyloid peptide is immediately diluted with distilled water, e.g., by dropping the eluate
5 into a container containing water, and is then lyophilized. If desired, the monomeric b-amyloid peptide may be purified by known methods, e.g. by preparative gel electrophoresis or by size exclusion chromatography, after lyophilization in order to achieve ultimate homogeneity. In the preferred practice preparative non-denaturing gel electrophoresis (for the isolation
10 of large quantities of monomeric b-amyloid peptide) and gel filtration under HPLC conditions (for the isolation of small quantities of monomeric b-amyloid peptide) is applied.

The present invention also relates to the pure and homogeneous, toxic
15 monomeric b-amyloid peptides obtained by the novel process.

The b-amyloid peptides in accordance with the present invention may be used for screening of Alzheimer drugs.

20 The novel process allowing production and purification of a desired hydrophobic polypeptide, protein or peptide is also employed to purify HIV-1 envelope peptide Seq ID No:11 to homogeneity using analogous conditions as those used for the purification of monomeric b-amyloid peptide (Example 7).

25 The HIV-1 envelope peptide Seq ID No:11 obtained by the novel process may be used in diagnosing HIV infections.

30 After the invention has now been described in general hereinbefore, the following Examples are intended to illustrate details of the invention, without thereby limiting it in any manner.

These Examples can be understood better when they are read in conjunction with the accompanying Figures. The following symbols appear in these Figures:

- 5 'N25OPSN25OP29' represents the regulatable promoter/operator element N25OPSN25OP29. 'RBSII' represents the synthetic ribosomal binding site RBSII; '[His]6', '[NANP]19' and 'amy' represent the genes encoding the 6xHis-NANP-amyloid fusion proteins of this invention; 'bla', 'cat', 'lacI' and 'neo' represent the genes for beta-lactamase, chloramphenicol
10 acetyltransferase, lac repressor and neomycin phosphotransferase, respectively; 'to', 'TE' and 'T1' represent transcriptional terminators t_0 of phage lambda, TE of phage T7 and T1 of the E. coli rrnB operon; 'repl.' represents the replication regions of plasmids pBR322 and pREP4.

15

Figure 1

is a schematic drawing of the plasmid pREP4.

Figure 2

- 20 is a schematic drawing of the plasmid p6xHis-NANP-Met-Amy.

Figure 3

- displays that part of the nucleotide sequence of plasmid p6xHis-NANP-Met-Amy (Seq ID No: 7) which encodes the fusion protein 6xHis-NANP-Met-Amy (Seq ID No: 8). In this sequence, the recognition sequences of
25 some of the restriction enzymes depicted in Figure 2 are indicated. The amino acid sequence shown represents in the three letter code the sequence of the fusion protein 6xHis-NANP-Met-Amy, amino acids corresponding to the bA4-peptide are numbered.

30

Figure 4

is a schematic drawing of the plasmid pB/E1-6xHis-NANP-Met-huAmy.

Figure 5

- 35 displays that part of the nucleotide sequence of plasmid pB/E1-6xHis-NANP-Met-huAmy (Seq ID No: 9) which encodes the fusion protein 6xHis-NANP-Met-huAmy (Seq ID No: 10). In this sequence, the recognition sequences of some of the restriction enzymes depicted in Figure 4 are indicated. The amino acid sequence shown represents in the three letter

code the sequence of the fusion protein 6xHis-NANP-Met-huAmy. amino acids corresponding to the bA4-peptide are numbered. The lower part of the Figure displays the nucleotide sequences and the encoded amino acids by which plasmid pB/E1-6xHis-NANP-Met-huAmy[M35E], which
 5 encodes the fusion protein 6xHis-NANP-Met-huAmy[M35E], plasmid pB/E1-6xHis-NANP-Met-huAmy[M35L], which encodes the fusion protein 6xHis-NANP-Met-huAmy[M35L], plasmid pB/E1-6xHis-NANP-Met-huAmy[M35Q], which encodes the fusion protein 6xHis-NANP-Met-huAmy[M35Q], and plasmid pB/E1-6xHis-NANP-Met-huAmy[M35S],
 10 which encodes the fusion protein 6xHis-NANP-Met-huAmy[M35S], differ from plasmid pB/E1-6xHis-NANP-Met-huAmy.

Figure 6
 gives the results of bA4 analysis by non-denaturing agarose gel
 15 electrophoresis. This analysis was performed with "Serum Protein Electrophoresis system Paragon" from Beckman according to the recommendations of the supplier. 8 µg (in 2 µl H₂O) of peptide each were applied. Staining was with Coomassie brilliant blue for 3 h and destaining with 10% acetic acid, 45% methanole and 45% water. Samples were
 20 prepared in distilled water immediately before the experiment (f) or allowed to age for 2 days (a). The samples tested are given in the list below.

<u>gel a</u>			<u>gel b</u>		
25	lane 1	human bA4 wash 1 f	lane 1	M35S bA4 wash 1 f	
	lane 2	human bA4 wash 2 f	lane 2	M35S bA4 wash 2 f	
	lane 3	human bA4 wash 3 f	lane 3	M35S bA4 wash 3 f	
	lane 4	human bA4 wash 4 f	lane 4	M35S bA4 wash 4 f	
30	lane 5	human bA4 wash 4 a	lane 5	M35S bA4 wash 4 a	
	lane 6	Standard BSA 2 mg	lane 6	Standard BSA 10 mg	
	lane 7	M35L bA4 wash 1 f	lane 7	M35Q bA4 wash 1 f	
	lane 8	M35L bA4 wash 2 f	lane 8	M35Q bA4 wash 2 f	
	lane 9	M35L bA4 wash 3 f	lane 9	M35Q bA4 wash 3 f	
35	lane 10	M35L bA4 wash 3 a	lane 10	rat bA4	

gel c

2125467

gives the results of a comparison of the point mutants M35Q bA4 and M35E bA4. The point mutant M35E bA4 contains an extra negative charge which results in a higher mobility on the Beckman gel (lane 8: M35E bA4; lane 9: M35Q bA4). When M35E bA4 is mixed with M35Q bA4 after cleavage (lane 1) or when the fusion protein containing M35Q bA4 is mixed with the fusion protein containing M35E bA4 and cleaved according to the process of the present invention (lanes 3, 4, 5 and 6 (wash 1, 2, 3 and 4)) a clear separation is observed indicating the presence of monomeric bA4.

Figure 7

gives the results of bA4 chromatography on a size-exclusion column.

Fractions of 250 ml each were collected and analyzed by non-denaturing electrophoresis. Lane 1: bA4 applied onto the column. Lanes 2 to 10: peak fractions.

The marker proteins used to determine the size of bA4 were :

serum albumin (MW = 65000 ; retention time = 19.89 min) ;
 ovalbumine (MW = 45000 ; retention time = 20.10 min) ,
 lactalbumin (MW = 14200 ; retention time = 21.43 min) and
 insulin (MW = 5734 ; retention time = 21.68 min) .

5

The retention time of 22.54 min. points to a monomer with a MW of about 4500 daltons. This is in agreement with light-scattering data and ultracentrifugation experiments by the Yphantis method (D.A. Yphantis, Annals of the N.Y. Acad.Sci. 88, 586-601 [1960]).

10

Example 1

Expression plasmid used for the preparation of the fusion protein 6xHis-NANP-Met-Amy

15

The expression plasmid p6xHis-NANP-Met-Amy (see Figures 2 and 3) was used for the preparation of the fusion protein 6xHis-NANP-Met-Amy. E. coli M15 cells transformed with plasmids pREP4 and p6xHis-NANP-Met-Amy were deposited in accordance with the Budapest Treaty at the Deutsche Sammlung von Mikroorganismen (DSM) in Braunschweig, BRD, on May 18, 1993, under the accession number DSM 8310.

25

Example 2

Expression plasmid used for the preparation of the fusion protein 6xHis-NANP-Met-huAmy

30

The expression plasmid pB/E1-6xHis-NANP-Met-huAmy (see Figures 4 and 5) was used for the preparation of the fusion protein 6xHis-NANP-Met-huAmy. E. coli M15 cells transformed with plasmids pREP4 and pB/E1-6xHis-NANP-Met-huAmy were deposited in accordance with the Budapest Treaty at the Deutsche Sammlung von Mikroorganismen (DSM) in Braunschweig, BRD, on May 18, 1993, under the accession number DSM 8311.

35

Example 3

2125467

Expression plasmids used for the preparation of the fusion proteins 6xHis-NANP-Met-huAmy[M35L], 6xHis-NANP-Met-huAmy[M35Q], 6xHis-NANP-Met-huAmy[M35S], and 6xHis-NANP-Met-huAmy [M35E]

5 The expression plasmids pB/E1-6xHis-NANP-Met-huAmy[M35L], pB/E1-6xHis-NANP-Met-huAmy[M35Q], pB/E1-6xHis-NANP-Met-huAmy[M35S] and pB/E1-6xHis-NANP-Met-huAmy[M35E], which differ from plasmid
10 pB/E1-6xHis-NANP-Met-huAmy only in the nucleotides encoding amino acid 35 of the bA4 amyloid peptide (see Figure 5), were used for the preparation of the fusion proteins 6xHis-NANP-Met-huAmy[M35L], 6xHis-NANP-Met-huAmy[M35Q], 6xHis-NANP-Met-huAmy[M35S] and 6xHis-NANP-Met-huAmy[M35E], respectively. E. coli M15 cells transformed with
15 plasmids pREP4 and pB/E1-6xHis-NANP-Met-huAmy[M35L], pREP4 and pB/E1-6xHis-NANP-Met-huAmy[M35Q], pREP4 and pB/E1-6xHis-NANP-Met-huAmy[M35S] and pREP4 and pB/E1-6xHis-NANP-Met-huAmy[M35E], respectively, were deposited in accordance with the Budapest Treaty at the Deutsche Sammlung von Mikroorganismen (DSM) in Braunschweig, BRD, on May 18, 1993, under the accession numbers
20 DSM 8313, DSM 8314, DSM 8315 and DSM 8312, respectively.

Example 4

Fermentation and purification of fusion proteins

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Fermentation

Plasmids p6xHis-NANP-Met-Amy, pB/E1-6xHis-NANP-Met-huAmy, pB/E1-6xHis-NANP-Met-huAmy [M35 L], pB/E1-6xHis-NANP-Met-huAmy[M35Q] pB/E1-6xHis-NANP-Met-huAmy [M35S] and pB/E1-6xHis-NANP-Met-huAmy[M35E], respectively were transformed into E. coli M15
30 cells already containing plasmid pREP4 by standard methods (Sambrook et al., supra). Transformed cells were grown at 37°C in a 100 l fermenter in Super medium [Stüber et al., Immunological Methods, eds. Lefkovits and Pernis, Academic Press, Inc., Vol.IV, 121-152 [1990]] containing 100
35 mg/l ampicillin and 25 mg/l kanamycin. At an optical density at 600 nm of about 1.0 IPTG was added to a final concentration of 2 mM. After an additional 3 hrs at 37°C the cells were harvested by centrifugation. In a typical fermentation run a biomass of approximately 500 g containing at least 3 g of the recombinant fusion protein was obtained.

2125467

Purification

2.5 l of 6 M guanidine·HCl containing 0.1 M di-sodium hydrogen phosphate, pH 8 were added to the cells and stirred for 24 hours. Crude cell debris were removed by centrifugation and the supernatant was then further clarified by cross-flow filtration using a 0.3 mm membrane. The protein contained in the filtrate was then adsorbed to a Ni-NTA column (5 cm x 24 cm, flow 20 ml/min). Contaminating *E.coli* proteins were removed by washing first with 8M urea, pH 7.5. Elution was performed with 8 M urea, pH 4 . The chromatogram was monitored by SDS-PAGE and fractions containing fusion protein were pooled. A small aliquot of that pool was mixed with EDTA and desalted by dialysing against water, lyophilized and then analysed by electron spray mass-spectrometry (Table 1).

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2125467

Table 1 : Characterization of the fusion proteins

Fusion Protein	Purification yield per 100 l fermenter [gram]	Theoretical mass	Average mass by electron spray MS
Human WT	3.0	13817	13820
Human Mut. M35S	5.5	13773	13776
Human Mut. M35L	5.7	13799	13802
Human Mut. M35Q	4.5	13814	13817
Human Mut. M35E	6.0	13813	not tested
Rat WT	6.0	13724	13728

WT = wild-type, Mut = mutant, e.g. M35S (Met at position 35 is mutated to Ser)

Example 5

Cleavage of the fusion proteins to yield 1-42 b-amyloid peptides

- A semipreparative RP-18 HPLC (Vidac, specification 218TP 152010, 250 mm x 10 mm) column was first equilibrated with 8 M urea, pH 4, at a flow rate of 2 ml/min. Then an aliquot of the NTA-eluate containing 400 mg fusion protein in 8 M urea, pH 4, was pumped onto the column at a flow rate of 1 ml/min. Then the column was washed with 8 M urea, pH 4, at a flow rate of 2 ml/min. The urea was washed out by water at a flow rate of 2 ml/min until baseline adsorbance at the column outlet was reached.
- Cleavage was performed by flushing the column with 45 mg/ml CNBr in a solution composed of 20% ethanol, 40% formic acid and 40% water for 24 hrs at 22 °C at a flow rate of 0.5 ml/min. The column was then flushed with 0.1 M EDTA at a flow rate of 2 ml/min and CNBr together with liberated MRGSHHHHHHGS-(NANP)19-RSM was washed out with 0.05% trifluoro acetic acid at a flow rate of 2.0 ml/min. 1-42 residue b-amyloid peptide was eluted at a flow rate of 2 ml/min using the following ethanol

2125467

gradient given by the time points : (min/% ethanol) 0/0, 40/40, 45/50, 50/65, 55/100, 60/100, 65/0

- 5 A broad peak containing the b-amyloid peptide emerges between 45 and 60 min. Critical for the peptide to be monomeric was the immediate dilution with distilled water (e.g. by dropping the eluate into a stirred beaker containing 200 ml H₂O), and immediate lyophilization. The resulting powder was named W1. Since a considerable amount of b-amyloid peptide remained on the column, the elution was repeated three
- 10 times using the above mentioned protocol, giving rise to samples W2, W3 and W4. These samples were tested for purity (Table 2) and the amount of monomeric bA4 [Figure 6]. The correct chemical structure of the peptides was verified by electron spray mass-spectrometry (Table 3), by amino acid analysis and by amino terminal sequencing (Table 3).

2125467

Table 2 : Production of 1-42 b-amyloid peptides

Peptide	Number of tests	Wash Number	Mass produced (mg)	Purity (%)
rat WT (Seq ID No:2)	4	1	100 ± 14	90 ± 2
		2	28 ± 8	89 ± 2
		3/4	9 ± 3	90 ± 1
human WT (Seq ID No:1)	3	1	96 ± 23	79 ± 9
		2	52 ± 10	73 ± 5
		3	32 ± 9	78 ± 4
		4	15 ± 8	86 ± 5
human M35S (Seq ID No:4)	3	1	71 ± 13	80 ± 8
		2	31 ± 5	74 ± 2
		3	18 ± 7	83 ± 2
		4	2 ± 7	88 ± 2
human M35L (Seq ID No:3)	3	1	59 ± 15	72 ± 8
		2	23 ± 9	71 ± 4
		3	8 ± 3	78 ± 3
human M35Q (Seq ID No:5)	4	1	37 ± 4	70 ± 2
		2	10 ± 5	82 ± 3
human M35E (Seq ID No:6)	1	1	95	not tested
		2	68	not tested
		3	46	not tested
		4	31	not tested

- 5 Purity is based on amino acid analysis, the content of fusion protein is detected by the quotient of Asp to Glu. Pure 1-42 b-amyloid peptide has 4 Glu and 4 Asp residues, pure fusion protein has a ratio of 42 Asp to 4 Glu.

2125467

Table 3 : Identification of 1-42 b-amyloid peptides

Sample	Mass Spectrometry		Edman degradation 10 - 15 cycles
	Theory	Found	
human WT	4515.1	4531**	DAEFRHDSGYEVHHQ
human M35S	4471.0	4472	DAEFRHDSGY
human M35L	4497.1	4498	DAEFRHDSGY
human M35Q	4512.0	4512	not tested
human M35E	4513.0	4512	not tested
rat WT	4417.0	4435**	DAEFGHDSGF

- 5 ** The methionines of human WT and rat WT were transformed during the cleavage procedure to methionine sulfoxide.

Example 6

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Purification of monomeric 1-42 bA4

Small scale method

- 15 Samples containing 1 mg of bA4 were applied to a LKB UltroPac HPLC column (diameter : 7.5 mm, length : 600 mm, flow 0.5 ml/min, buffer : 12mM Tris(hydroxymethyl)aminomethan containing 200 mM glycine, pH 7.8). bA4 emerged in a sharp peak, and the peak fractions contained the Coomassie blue band on the agarose electrophoresis gel shown in Figure
- 20 7. Light-scattering experiments gave no evidence of high molecular weight forms (aggregates or fibres) and calibration standards which were chromatographed under identical conditions pointed to a molecular weight of about 4500, indicating that bA4 was present as a monomer.

2125467

Preparative scale method

- 5 The "Continuous Elution Electrophoresis system Model 491 Prep Cell" from BioRad was used. The non-denaturing discontinuous acrylamide gel was composed of a 4 % acrylamide / 2.7 % N,N'-methylene-bis-acrylamide separating gel in 0.375M Tris(hydroxymethyl) amino-methan (pH8.8) with a length of 3 cm and a diameter of 37 mm, and equipped with a cooling tube of 20 mm diameter.
- 10 The stacking gel was composed of 4 % acrylamide / 2.7 % N,N'-methylene-bis-acrylamide in 0.125 M Tris(hydroxymethyl)amino-methan (pH 6.8) and had a length of 2 cm. The running buffer was 25 mM Tris(hydroxymethyl)aminomethan / 0.2 M glycine, pH 8.3 . For elution the same buffer was used with a flow rate of 0.75 ml/minutes. 45 mg of bA4
- 15 peptide, generally from wash 2, 3 or 4, were dissolved in 7 ml H₂O and 1 ml glycerole. Electrophoresis was performed at 12 Watt (constant, limits at 500 V and 40 mA), a typical run requiring 4 hours. The results of a typical run are shown in Figure 7.

20 Example 7

Purification of 1 - 35 HIV-1 peptide

- 400 mg fusion protein MRGS (H)₆ GS (NANP)₁₉ RSM RILA
- 25 VERYLKDQQLGIWGCSGKLICTTAVPWNAS (Seq ID No:12) prepared and purified by the same methods as those described for the preparation and purification of the fusion proteins containing monomeric 1-42 bA4 (Examples 1 - 4) were loaded onto a Vydac RP 18 column (specification 218 TP 152010, 250 mm x 10 mm) and cleaved using the same conditions
- 30 as those described for the cleavage of the 1 - 42 bA4 fusion proteins (Example 5). Approximately 20 - 30 mg of lyophilised powder were obtained. This powder was analysed by electron spray analysis. A peak of 3902 ± 2 Da corresponding to the 1-35 HIV-1 peptide (Seq ID No:11) was detected.

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2125467

SEQUENCE LISTING

(1) GENERAL INFORMATION:

5

(i) APPLICANT:

(A) NAME: F. HOFFMANN-LA ROCHE AG

(B) STREET: Grenzacherstrasse 124

(C) CITY: Basle

10

(D) STATE: BS

(E) COUNTRY: Switzerland

(F) POSTAL CODE (ZIP): CH-4002

(G) TELEPHONE: 061 - 688 42 56

(H) TELEFAX: 061 - 688 13 95

15

(I) TELEX: 962292/965542 hlr ch

(ii) TITLE OF INVENTION: Process for producing hydrophobic
polypeptides, proteins or peptides

20

(iii) NUMBER OF SEQUENCES: 12

(iv) COMPUTER READABLE FORM:

(A) MEDIUM TYPE: Floppy disk

(B) COMPUTER: IBM PC compatible

25

(C) OPERATING SYSTEM: PC-DOS/MS-DOS

(D) SOFTWARE: PatentIn Release #1.0, Version #1.25 (EPO)

(2) INFORMATION FOR SEQ ID NO: 1:

30

(i) SEQUENCE CHARACTERISTICS:

(A) LENGTH: 42 amino acids

(B) TYPE: amino acid

(D) TOPOLOGY: linear

35

(ii) MOLECULE TYPE: peptide

(v) FRAGMENT TYPE: N-terminal

2125467

(x) SEQUENCE DESCRIPTION: SEQ ID NO: 1:

5 Asp Ala Glu Phe Arg His Asp Ser Gly Tyr Glu Val His His Gln Lys
1 5 10 15
Leu Val Phe Phe Ala Glu Asp Val Gly Ser Asn Lys Gly Ala Ile Ile
20 25 30
10 Gly Leu Met Val Gly Gly Val Val Ile Ala
35 40

(2) INFORMATION FOR SEQ ID NO: 2:

15 (i) SEQUENCE CHARACTERISTICS:
(A) LENGTH: 42 amino acids
(B) TYPE: amino acid
(D) TOPOLOGY: linear

20 (ii) MOLECULE TYPE: peptide

(v) FRAGMENT TYPE: N-terminal

25

(x) SEQUENCE DESCRIPTION: SEQ ID NO: 2:

30 Asp Ala Glu Phe Gly His Asp Ser Gly Phe Glu Val Arg His Gln Lys
1 5 10 15
Leu Val Phe Phe Ala Glu Asp Val Gly Ser Asn Lys Gly Ala Ile Ile
20 25 30
35 Gly Leu Met Val Gly Gly Val Val Ile Ala
35 40

(2) INFORMATION FOR SEQ ID NO: 3:

2125467

(i) SEQUENCE CHARACTERISTICS:

(A) LENGTH: 42 amino acids

(B) TYPE: amino acid

(D) TOPOLOGY: linear

5

(ii) MOLECULE TYPE: peptide

(v) FRAGMENT TYPE: N-terminal

10

(x) SEQUENCE DESCRIPTION: SEQ ID NO: 3:

Asp Ala Glu Phe Arg His Asp Ser Gly Tyr Glu Val His His Gln Lys
1 5 10 15

Leu Val Phe Phe Ala Glu Asp Val Gly Ser Asn Lys Gly Ala Ile Ile
20 25 30

20 Gly Leu Leu Val Gly Gly Val Val Ile Ala
35 40

(2) INFORMATION FOR SEQ ID NO: 4:

25 (i) SEQUENCE CHARACTERISTICS:

(A) LENGTH: 42 amino acids

(B) TYPE: amino acid

(D) TOPOLOGY: linear

30 (ii) MOLECULE TYPE: peptide

(v) FRAGMENT TYPE: N-terminal

35

(x) SEQUENCE DESCRIPTION: SEQ ID NO: 4:

Asp Ala Glu Phe Arg His Asp Ser Gly Tyr Glu Val His His Gln Lys
1 5 10 15

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Leu Val Phe Phe Ala Glu Asp Val Gly Ser Asn Lys Gly Ala Ile Ile

20 25 30

5 Gly Leu Ser Val Gly Gly Val Val Ile Ala
35 40

10 (2) INFORMATION FOR SEQ ID NO: 5:

(i) SEQUENCE CHARACTERISTICS:

(A) LENGTH: 42 amino acids

(B) TYPE: amino acid

15 (D) TOPOLOGY: linear

(ii) MOLECULE TYPE: peptide

(v) FRAGMENT TYPE: N-terminal

20

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 5:

25 Asp Ala Glu Phe Arg His Asp Ser Gly Tyr Glu Val His His Gln Lys
1 5 10 15

Leu Val Phe Phe Ala Glu Asp Val Gly Ser Asn Lys Gly Ala Ile Ile

20 25 30

30

Gly Leu Gln Val Gly Gly Val Val Ile Ala

35 40

(2) INFORMATION FOR SEQ ID NO: 6:

35

(i) SEQUENCE CHARACTERISTICS:

(A) LENGTH: 42 amino acids

(B) TYPE: amino acid

(D) TOPOLOGY: linear

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(ii) MOLECULE TYPE: peptide

(v) FRAGMENT TYPE: N-terminal

5

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 6:

10 Asp Ala Glu Phe Arg His Asp Ser Gly Tyr Glu Val His His Gln Lys

1 5 10 15

Leu Val Phe Phe Ala Glu Asp Val Gly Ser Asn Lys Gly Ala Ile Ile

20 25 30

15

Gly Leu Glu Val Gly Gly Val Val Ile Ala

35 40

(2) INFORMATION FOR SEQ ID NO: 7:

20

(i) SEQUENCE CHARACTERISTICS:

(A) LENGTH: 520 base pairs

(B) TYPE: nucleic acid

(C) STRANDEDNESS: single

25

(D) TOPOLOGY: linear

(ii) MOLECULE TYPE: DNA (genomic)

30

(ix) FEATURE:

(A) NAME/KEY: CDS

(B) LOCATION: 115..516

(D) OTHER INFORMATION: /product= "Amyloid Protein AA"

35

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 7:

CTCGAGAAAT CATAAAAAAT TTATTTGCTT TGTGAGCGGA TAACAATTAT AATAGATTCA

60

2125467

ATTGTGAGCG GATAACAATT TCACACAGAA TTCATTAAAG AGGAGAAATT AACT ATG
117

Met

1

5

AGA GGA TCG CAT CAC CAT CAC CAT CAC GGA TCT AAC GCG AAC CCG AAC 165

Arg Gly Ser His His His His His His Gly Ser Asn Ala Asn Pro Asn

5

10

15

10

GCG AAC CCG AAC GCG AAC CCG AAC GCG AAC CCG AAC GCG AAC CCG AAC

213

Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn

20

25

30

15

GCG AAC CCG AAC GCG AAC CCG AAC GCG AAC CCG AAC GCG AAC CCG AAC

261

Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn

35

40

45

20

GCG AAC CCG AAC GCG AAC CCG AAC GCG AAC CCG AAC GCG AAC CCG AAC

309

Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn

50

55

60

65

25

GCG AAC CCG AAC GCG AAC CCG AAC GCG AAC CCG AAC GCG AAC CCG AAC

357

Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn

70

75

80

30

GCG AAC CCG AAC GCG AAC CCG AGA TCT ATG GAT GCG GAG TTC GGA CAT 405

Ala Asn Pro Asn Ala Asn Pro Arg Ser Met Asp Ala Glu Phe Gly His

85

90

95

35

GAT TCA GGC TTC GAA GTC CGC CAT CAA AAA CTG GTG TTC TTT GCA GAA 453

Asp Ser Gly Phe Glu Val Arg His Gln Lys Leu Val Phe Phe Ala Glu

100

105

110

GAT GTG GGT TCA AAC AAA GGT GCC ATC ATT GGA CTC ATG GTG GGT GGC 501

Asp Val Gly Ser Asn Lys Gly Ala Ile Ile Gly Leu Met Val Gly Gly . 2125467
115 120 125

GTT GTC ATA GCA TAAGCTT

523

5 Val Val Ile Ala

130

2125467

(2) INFORMATION FOR SEQ ID NO: 8:

(i) SEQUENCE CHARACTERISTICS:

- 5 (A) LENGTH: 133 amino acids
(B) TYPE: amino acid
(D) TOPOLOGY: linear

(ii) MOLECULE TYPE: protein

10

(x) SEQUENCE DESCRIPTION: SEQ ID NO: 8:

Met Arg Gly Ser His His His His His His Gly Ser Asn Ala Asn Pro
1 5 10 15
15 Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro
20 25 30
Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro
20 35 40 45
Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro
50 55 60
25 Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro
65 70 75 80
Asn Ala Asn Pro Asn Ala Asn Pro Arg Ser Met Asp Ala Glu Phe Gly
85 90 95
30 His Asp Ser Gly Phe Glu Val Arg His Gln Lys Leu Val Phe Phe Ala
100 105 110
Glu Asp Val Gly Ser Asn Lys Gly Ala Ile Ile Gly Leu Met Val Gly
35 115 120 125
Gly Val Val Ile Ala
130

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(2) INFORMATION FOR SEQ ID NO: 9:

(i) SEQUENCE CHARACTERISTICS:

- 5 (A) LENGTH: 520 base pairs
(B) TYPE: nucleic acid
(C) STRANDEDNESS: single
(D) TOPOLOGY: linear

10 (ii) MOLECULE TYPE: DNA (genomic)

(ix) FEATURE:

- 15 (A) NAME/KEY: CDS
(B) LOCATION: 115..516
(D) OTHER INFORMATION: /product= "Amyloid Protein AA"

(x) SEQUENCE DESCRIPTION: SEQ ID NO: 9:

20 CTCGAGAAAT CATAAAAAAT TTATTTGCTT TGTGAGCGGA TAACAATTAT AATAGATTCA
60

ATTGTGAGCG GATAACAATT TCACACAGAA TTCATTAAAG AGGAGAAATT AACT ATG
25 117

Met

1

AGA GGA TCG CAT CAC CAT CAC CAT CAC GGA TCT AAC GCG AAC CCG AAC 165
30 Arg Gly Ser His His His His His His Gly Ser Asn Ala Asn Pro Asn
5 10 15

GCG AAC CCG AAC GCG AAC CCG AAC GCG AAC CCG AAC GCG AAC CCG AAC
213

35 Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn
20 25 30

GCG AAC CCG AAC GCG AAC CCG AAC GCG AAC CCG AAC GCG AAC CCG AAC
261

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Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn

35 40 45

GCG AAC CCG AAC GCG AAC CCG AAC GCG AAC CCG AAC GCG AAC CCG AAC

5 309

Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn

50 55 60 65

GCG AAC CCG AAC GCG AAC CCG AAC GCG AAC CCG AAC GCG AAC CCG AAC

10 357

Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn

70 75 80

GCG AAC CCG AAC GCG AAC CCG AGA TCT ATG GAT GCG GAG TTC CGT CAT 405

15 Ala Asn Pro Asn Ala Asn Pro Arg Ser Met Asp Ala Glu Phe Arg His

85 90 95

GAT TCA GGC TAT GAA GTC CAC CAT CAA AAA CTG GTG TTC TTT GCA GAA 453

Asp Ser Gly Tyr Glu Val His His Gln Lys Leu Val Phe Phe Ala Glu

20 100 105 110

GAT GTG GGT TCA AAC AAA GGT GCC ATC ATT GGA CTC ATG GTG GGT GGC 501

Asp Val Gly Ser Asn Lys Gly Ala Ile Ile Gly Leu Met Val Gly Gly

115 120 125

25

GTT GTC ATA GCA TAAGCTT

520

Val Val Ile Ala

130

30

(2) INFORMATION FOR SEQ ID NO: 10:

(i) SEQUENCE CHARACTERISTICS:

(A) LENGTH: 133 amino acids

35 (B) TYPE: amino acid

(D) TOPOLOGY: linear

(ii) MOLECULE TYPE: protein

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(x1) SEQUENCE DESCRIPTION: SEQ ID NO: 10:

Met Arg Gly Ser His His His His His Gly Ser Asn Ala Asn Pro
5 1 5 10 15
Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro
20 25 30
10 Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro
35 40 45
Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro
50 55 60
15 Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro
65 70 75 80
Asn Ala Asn Pro Asn Ala Asn Pro Arg Ser Met Asp Ala Glu Phe Arg
20 85 90 95
His Asp Ser Gly Tyr Glu Val His His Gln Lys Leu Val Phe Phe Ala
100 105 110
25 Glu Asp Val Gly Ser Asn Lys Gly Ala Ile Ile Gly Leu Met Val Gly
115 120 125
Gly Val Val Ile Ala
130
30

(2) INFORMATION FOR SEQ ID NO: 11:

(i) SEQUENCE CHARACTERISTICS:

35 (A) LENGTH: 35 amino acids
(B) TYPE: amino acid
(D) TOPOLOGY: linear

(ii) MOLECULE TYPE: peptide

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(xd) SEQUENCE DESCRIPTION: SEQ ID NO: 11:

5

Arg Ile Leu Ala Val Glu Arg Tyr Leu Lys Asp Gln Gln Leu Leu Gly

1 5 10 15

Ile Trp Gly Cys Ser Gly Lys Leu Ile Cys Thr Thr Ala Val Pro Trp

10 20 25 30

Asn Ala Ser

35

15 (2) INFORMATION FOR SEQ ID NO: 12:

(i) SEQUENCE CHARACTERISTICS:

(A) LENGTH: 126 amino acids

(B) TYPE: amino acid

20 (D) TOPOLOGY: linear

(ii) MOLECULE TYPE: protein

25

(xd) SEQUENCE DESCRIPTION: SEQ ID NO: 12:

Met Arg Gly Ser His His His His His His Gly Ser Asn Ala Asn Pro

1 5 10 15

30

Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro

20 25 30

Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro

35 35 40 45

Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro

50 55 60

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Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro Asn Ala Asn Pro

65 70 75 80

Asn Ala Asn Pro Asn Ala Asn Pro Arg Ser Met Arg Ile Leu Ala Val

5 85 90 95

Glu Arg Tyr Leu Lys Asp Gln Gln Leu Leu Gly Ile Trp Gly Cys Ser

100 105 110

10 Gly Lys Leu Ile Cys Thr Thr Ala Val Pro Trp Asn Ala Ser

115 120 125

THE EMBODIMENTS OF THE INVENTION IN WHICH AN EXCLUSIVE
PROPERTY OR PRIVILEGE IS CLAIMED ARE DEFINED AS
FOLLOWS:

1. A fusion protein of the formula:

A - B - C

wherein

A is a bulky hydrophilic peptide having a peptide sequence of the
formula (NANP)_x, wherein x is 10-40.

B is a selective cleavage site, and

C is a desired hydrophobic polypeptide, protein or peptide.

2. A fusion protein in accordance with claim 1, wherein the x is 19.
3. A fusion protein in accordance with claim 1 or 2, wherein the selective
cleavage site is a chemical cleavage site.
4. A fusion protein in accordance with any of claims 1 to 3 wherein the
cleavage site is a methionine residue which site is specifically cleaved by
cyanogen bromide.
5. A fusion protein in accordance with claims 1 - 4, wherein the desired
hydrophobic polypeptide, protein or peptide is the b-amyloid peptide or a
point mutation of b-amyloid peptide having at position 35 a leucine, serine,
glutamine or glutamic acid residue instead of a methionine or methionine
sulfoxide residue.
6. A fusion protein in accordance with claims 1 - 4, wherein the desired hydrophobic
polypeptide, protein or peptide is the 1-35 HIV-1 peptide, as shown in SEQ ID NO:11.
7. Genes which code for a fusion protein in accordance with any one of
claims 1-6.
8. Expression vectors in which a gene in accordance with claim 7 is
operatively linked to an expression control sequence.
9. A bacterium transformed with an expression vector of claim 8.

10. A bacterium as claimed in claim 9 which is E.coli.
11. A process for production and purification of a desired hydrophobic polypeptide, protein or peptide, which process comprises the steps of:
 - a) passing an aqueous solution containing a fusion protein in accordance with any one of claims 1 - 4 through a hydrophobic matrix column,
 - b) flushing the column with a solution containing a cleavage reagent or an enzyme, and
 - c) removing the resulting desired hydrophobic polypeptide, protein or peptide with an aqueous water miscible solvent.
12. A process in accordance with claim 11, wherein the hydrophobic matrix column is an octadecyl bound silica microparticle column.
13. A process in accordance with claim 11 or 12, wherein the cleavage reagent is cyanogen bromide.
14. A process for producing monomeric b-amyloid peptide as homogeneous peptide, which process comprises the steps of:
 - a) passing a solution containing a fusion protein in accordance with claim 5 through a hydrophobic matrix column,
 - b) flushing the column with a solution containing a cleavage reagent or an enzyme,
 - c) obtaining monomeric b-amyloid peptide by elution with an aqueous water miscible solvent, and
 - d) diluting the monomeric b-amyloid peptide with distilled water followed by lyophilization.

15. The process of claim 14 which comprises in addition the purification of the monomeric b-amyloid peptide after lyophilization to achieve ultimate homogeneity.
16. A process in accordance with any of claims 14 and 15 wherein the hydrophobic matrix column is an octadecyl bound silica microparticle column.
17. A process in accordance with any of claims 14 to 16, wherein the cleavage reagent is cyanogen bromide.
18. A process in accordance with claims 11 - 13 wherein the desired hydrophobic polypeptide, protein or peptide is the 1-35 HIV-1 peptide, as shown in SEQ ID NO:11.
19. A fusion protein in accordance with claims 1 - 6 for the production and purification of a desired hydrophobic polypeptide, protein or peptide.
20. The use of a fusion protein in accordance with claims 1 - 6 for the production and purification of a desired hydrophobic polypeptide, protein or peptide.